

Book of Abstracts

22. – 23.09.22

Hamburg

33. SYMPOSIUM

Design X for 2022

Veranstaltet durch



Prof. Dieter Krause

Institut für Produktentwicklung und Konstruktionstechnik (PKT)
Technische Universität Hamburg



Prof. Sandro Wartzack

Lehrstuhl für Konstruktionstechnik (KTmfk)
Friedrich-Alexander-Universität Erlangen-Nürnberg



Prof. Kristin Paetzold

Institut für Maschinenelemente und Maschinenkonstruktion
Professur für Virtuelle Produktentwicklung (VPE)
Technische Universität Dresden

Organisiert durch



Ehemaligennetzwerk des Lehrstuhls für
Konstruktionstechnik (KTmfk) Erlangen e.V.



WiGeP

Wissenschaftliche Gesellschaft
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Book of Abstracts

33. Symposium Design for X

22. und 23. September 2022

Hamburg

Das Symposium Design for X findet in diesem Jahr in Hamburg zum 33. Mal statt. Nachdem die beiden letzten Symposien in Erlangen und Tutzingen aufgrund des Coronavirus online stattfinden mussten, freue ich mich umso mehr, Professorinnen und Professoren sowie Wissenschaftlerinnen und Wissenschaftler aus ganz Deutschland, aber auch Gäste aus der Industrie persönlich zum 33. Symposium Design for X in Hamburg begrüßen zu dürfen. Die Pandemie scheint vorerst überwunden zu sein, die Zeiten haben sich aber nicht weniger turbulent weiterentwickelt. Inzwischen stehen wir vor neuen wirtschaftlichen und gesellschaftlichen Herausforderungen, denen es auch in der Produktentwicklung entgegenzutreten gilt. Sich verkürzende Entwicklungszeiten, die Entwicklung nachhaltiger Produkte und Prozesse, Digitalisierung und stockende Lieferketten stehen nur exemplarisch für zahlreiche Hürden, die es zu meistern gilt. Dies erfordert die Erforschung und Weiterentwicklung in allen Bereichen des Produktlebenszyklus, der durch die Bandbreite der eingereichten Beiträge widergespiegelt wird.

Auch in diesem Jahr besteht dankenswerter Weise die Möglichkeit, die erarbeiteten und auf dem Symposium vorgestellten Beiträge über die Design Society zu veröffentlichen und somit der Fachwelt zur Verfügung zu stellen. Gemäß unserer Tradition definieren sich auch diesem Jahr die thematischen Schwerpunkte

- Modularisierung & Variantenmanagement
- Strukturanalyse, Simulation & Test
- Leichtbau

Neu in der Reihe gliedert sich neben dem Design for X der Bereich

- Modellbasierte Entwicklung/Systems Engineering

mit zahlreichen Beiträgen ein.

In der Natur des DfX-Symposiums steckt neben den lebhaften Diskussionen auch den Blick für Bereiche außerhalb des Eigenen zu schärfen, weshalb es umso erfreulicher ist, auch in diesem Jahr zwei Keynotevorträge aus verschiedenen Bereichen der Produktentwicklung aus der Industrie präsentieren zu können, die den Teilnehmerinnen und Teilnehmern den ein oder anderen Impuls mit auf den Weg geben.

Ich danke meinen beiden Mitveranstaltern und Kollegen Kristin Paetzold und Sandro Wartzack für Ihr eingebrachtes Engagement und die konstruktive Zusammenarbeit, meinen Mitarbeitern für die Organisation des Symposiums und natürlich allen Teilnehmerinnen und Teilnehmern für ihre Beiträge. Ich freue mich auf die vielen, interessanten Vorträge, sowie auf die sicherlich intensiven und lebhaften Diskussionen.

Mit freundlichen Grüßen



Prof. Dr.-Ing. Dieter Krause



Tagungsort



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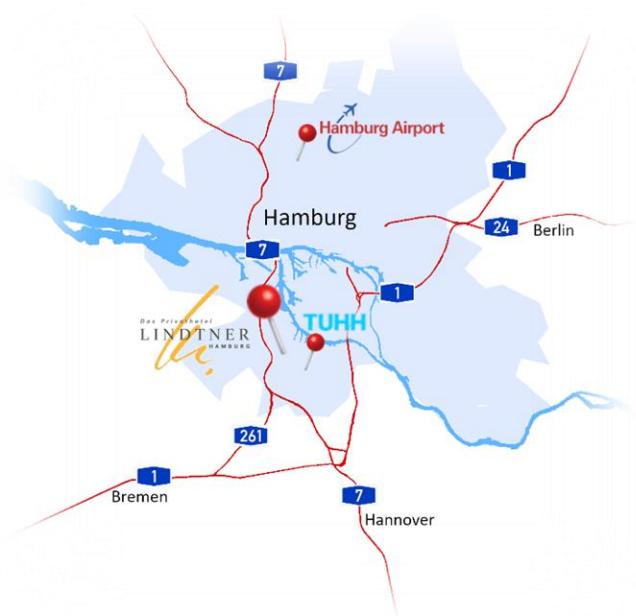
Heimfelder Straße 123 21075 Hamburg

info@lindtner.com

+49 40 790090

<https://www.lindtner.com/>

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Nehmen Sie von den Fernverkehrsbahnhöfen Hamburg oder Hamburg-Harburg die S3 in Richtung Neugraben bis zur Haltestelle Heimfeld. Von dort nehmen Sie den BUS 142 bis zur Haltestelle Hotel Lindtner.

DfX-Kontakt

Ansprechpartner: Philipp Hüttich, M.Sc.

✉ dfx-symposium@enmfk.de

🌐 <https://symposium-dfx.de/>

Modularisierung & Variantenmanagement

Strukturanalyse, Simulation & Test

Leichtbau

Modellbasierte Entwicklung /
Systems Engineering

Design for X

Mittwoch, 21. September

19:00 – 23:00 Uhr

Get-together im Privathotel Lindtner

Donnerstag, 22. September

09:00 – 09:15 Uhr	■ Begrüßung
09:15 – 09:45 Uhr	Keynote: Human-centered product development tomorrow – a utopia (Dr. Sabine Muschik, TRUMPF SE + Co. KG)
09:45 – 10:45 Uhr	Session 1 „Strukturanalyse, Simulation & Test“ <ul style="list-style-type: none">Quantifizierung des materialbezogenen ökologischen Impacts von topologieoptimierten Multimaterialbauteilen (Kevin Herrmann, Leibniz Universität Hannover)Combined environments - challenges and potentials in the realistic component testing (Philipp Hüttich, Technische Universität Hamburg)
10:45 – 11:15 Uhr	Kaffeepause
11:15 – 12:45 Uhr	Session 2 „Leichtbau“ <ul style="list-style-type: none">Directional Effects of Load Deviations on the Buckling of Cylindrical Shells in Experiment and Design (Stefan Panek, Technische Universität Hamburg)Spider web inspired composite structures - a new concept for load introduction in fiber-reinforced-plastics sandwich structures (Michael Franz, Friedrich-Alexander-Universität Erlangen-Nürnberg)Ansatz zur lastpdfadotimierte Gestaltung von Sandwichstrukturen mithilfe virtueller Tests und realitätsnahen Testaufbauten (Lukas Schwan, Technische Universität Hamburg)
12:45 – 13:45 Uhr	Mittagspause
13:45 – 14:15 Uhr	Keynote: Modular Circularity (Dr. Bahram Hamraz, Siemens Healthineers AG)
14:15 – 15:00 Uhr	Postersession <ul style="list-style-type: none">A concept for a novel hybrid augmented reality computer workstation for virtual product development (Jakob Harlan, Friedrich-Alexander-Universität Erlangen-Nürnberg)Heterogene Studierendengruppen als Herausforderung in der Konstruktionslehre (Frederike Kossack, Ruhr-Universität Bochum)Introduction of a Standardized Notation of Design Heuristics for Knowledge Formalization (Gerald Kremer, Technische Universität Berlin)Utilizing a graph data structure to model physical effects and dependencies between different physical variables for the systematic identification of sensory effects in design elements (Benjamin Kraus, Technische Universität Darmstadt)Procedural Concept Design with Computer Graphic Applications for Light-Weight Structures using Blender with Subdivision Surfaces (Martin Denk, Friedrich-Alexander-Universität Erlangen-Nürnberg)Synthesis of passive lightweight orthoses considering human-machine interaction (Patrick Steck, Friedrich-Alexander-Universität Erlangen-Nürnberg)Test-driven Development to Overcome Challenges in the Design of Sensor-integrating Machine Elements (Julian Peters, Karlsruher Institut für Technologie)Recommender Systems for Variant Management in the Automotive Industry (Thorsten Schmidt, Helmut-Schmidt-Universität Hamburg)Optimized planning of the integration of a Reference Plant into existing brownfield environments based on an entity model (Jonathan Leidich, Technische Universität Dresden)

Donnerstag, 22. September (Fortsetzung)

15:00 – 15:30 Uhr Kaffeepause

15:30 – 17:00 Uhr Session 3 „Modellbasierte Entwicklung / Systems Engineering“

- Modellierung und Analyse funktionaler Varianz komplexer technischer Systeme
(*Bastian Menninger, Rheinisch-Westfälische Technische Hochschule Aachen*)
- Analyse von Degradationsmodellen zur Modellierung der Lebensdauerheterogenität komplexer Systeme
(*Robin Steve Bauer, Technische Universität Clausthal*)
- A Classification Method for the Systematic Identification of Models and Workflows in MBSE
(*Gregor Höpfner, Rheinisch-Westfälische Technische Hochschule Aachen*)

Ab 17:30 Uhr

Bootstour mit anschließendem Konferenz-Dinner

Freitag, 23. September

09:00 – 10:30 Uhr Session 4 „Modellbasierte Entwicklung / Systems Engineering“

- A model-based approach for early robustness evaluation – Combination of Contact and Channel Approach with tolerance graphs in SysML
(*Dennis Horber, Friedrich-Alexander-Universität Erlangen-Nürnberg*)
- Potentiale der Integration von MBSE und LCA zur Handhabung von Unsicherheiten und Varianten in der frühen Entwicklung
(*David Inkermann, Technische Universität Clausthal*)
- Digital Twins of existing long-living assets: reverse instantiation of the mid-life twin
(*Keno Moenck, Technische Universität Hamburg*)

10:30 – 11:00 Uhr Kaffeepause

11:00 – 12:30 Uhr Session 5 „Modularisierung & Variantenmanagement“

- Feature-Based Reconstruction of Non-Beam-Like Topology Optimization Design Proposals in Boundary-Representation
(*Johannes Mayer, Friedrich-Alexander-Universität Erlangen-Nürnberg*)
- Analyzing Dependencies between Product Architecture and Module Drivers
(*Marc Züfle, Technische Universität Hamburg*)
- Development of Business Model Families for Product-Service Systems
(*Christoph Rennpferdt, Technische Universität Hamburg*)

12:30 – 13:30 Uhr Mittagspause

13:30 – 14:00 Uhr Verabschiedung mit Preisverleihung

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Session 1: „Strukturanalyse, Simulation & Test“

Quantifizierung des materialbezogenen ökologischen Impacts von topologieoptimierten Multimaterialbauteilen

Kevin Herrmann^{1,*}, Behrend Bode¹, Johanna Wurst¹, Paul Christoph Gembarski¹, Iryna Mozgova¹, Roland Lachmayer¹

¹Institute of Product Development, Leibniz University Hanover

When developing products, engineers face challenges in solving technical, economical, but also ecological conflicts of objectives. A common technical conflict is the contradictory behaviour between the stiffness and mass of components. A possibility to resolve this contradiction is offered by multi-material components, which are made possible by a load-optimised design. Taking the example of topology-optimised multi-material components, this article shows a method for taking the ecological impact of raw material extraction into account in selecting suitable designs by offsetting a performance index with the results of ecological impact assessment calculations. These results are analysed in order to identify a possible solution according to the technical-ecological conflict of objectives.

Keywords: *topology optimization, environmental impact, life cycle assessment, tailored forming, light weight design*

*Corresponding author:

Kevin Herrmann

Leibniz Universität Hannover

Institut für Produktentwicklung

An der Universität 1

30823 Garbsen

Telefon: +49 511 762 2552

Mail: herrmann@ipeg.uni-hannover.de

<https://doi.org/10.35199/dfx2022.01>

Session 1: „Strukturanalyse, Simulation & Test“

Combined environments - challenges and potentials in the realistic component testing

Philipp Hüttich^{1,*}, Stefan Panek¹, Dieter Krause¹

¹ Institute of Product Development and Mechanical Engineering Design, Hamburg University of Technology (TUHH)

Structural components can be exposed to extreme environmental conditions during operation over their service life. For this reason, they have to pass corresponding tests during development and certification in which they are tested for these loads. However, those tests are carried out separately, while in practice the loads occur in combination. This paper discusses the challenges arising from this, using the example of sandwich structures under combined mechanical and thermal loads and cylinder shells under combined mechanical loads. For this purpose, existing investigations, procedures and approaches are analysed, the necessity for combined testing is shown and a possible approach for a structured and reproducible procedure for testing components under combined loads is described.

Keywords: *Combined Loads, Combined Environments, Environmental Engineering, Structural Testing, Lightweight Structures*

*Corresponding author:

Philipp Hüttich

Technische Universität Hamburg (TUHH)

Institut für Produktentwicklung und Konstruktionstechnik (PKT)

Denickestraße 17

21073 Hamburg

Telefon: +49 40 42878 3223

Mail: philipp.huettich@tuhh.de

Session 2: „Leichtbau“

Directional Effects of Load Deviations on the Buckling of Cylindrical Shells in Experiment and Design

Stefan Panek^{1,*}, Tobias S. Hartwich¹, Dieter Krause¹

¹ Institute of Product Development and Mechanical Engineering Design, Hamburg University of Technology (TUHH)

Exploiting the lightweight design potential of thin-walled shells requires precise buckling load predictions. Due to numerous scattering parameters affecting the buckling load, probabilistic approaches are often used to model these effects. However, developing a stochastic model requires test data while making some simplifying assumptions. In this contribution, the influence of different load deviation types on the buckling load of axially loaded cylindrical CFRP shells is investigated. It is shown that effects are direction-dependent and vary between types. The extent to which probabilistic approaches account for such effects is discussed. Finally, the results are transferred to other load cases and the importance of considering directional effects in design and testing is highlighted.

Keywords: *Buckling, Cylindrical Shells, Load Imperfections, Combined Loading, Probabilistic Design*

*Corresponding author:

Stefan Panek

Technische Universität Hamburg (TUHH)

Institut für Produktentwicklung und Konstruktionstechnik (PKT)

Denickestraße 17

21073 Hamburg

Telefon: +49 40 42878 2148

Mail: stefan.panek@tuhh.de

<https://doi.org/10.35199/dfx2022.03>

Spider web inspired composite structures - a new concept for load introduction in fiber-reinforced-plastics sandwich structures

Michael Franz^{1,*}, Harald Völkl¹, Sandro Wartzack¹

¹ Engineering Design, Friedrich-Alexander-Universität Erlangen-Nürnberg

Sandwich structures represent a lightweight design method which leads to very light and at the same time stiff components through the combination of stiff outer skins and light core material. A major challenge in the design of sandwich structures is load introduction. In order to realize improved load introduction in sandwich structures and to leverage further possible lightweight design potential, the following paper presents a new concept using spider web inspired structures made of fiber reinforced plastic materials. In order to investigate the potential of the spider web concept, simulative comparative studies between the spider web structures and conventional load introductions are carried out.

Keywords: *Composite structures, load introduction, spider web inspired*

*Corresponding author:

Michael Franz

Friedrich-Alexander-Universität Erlangen-Nürnberg

Lehrstuhl für Konstruktionstechnik (KTmfk)

Martensstraße 9

91058 Erlangen

Telefon: +49 9131 85 23217

Mail: franz@mfk.fau.de

Session 2: „Leichtbau“

Ansatz zur lastpfadoptimierten Gestaltung von Sandwichstrukturen mithilfe virtueller Tests und realitätsnahen Testaufbauten

Johann Schwenke^{1,*}, Lukas Schwan¹, Michael Hanna¹, Dieter Krause¹

¹ Institute of Product Development and Mechanical Engineering Design, Hamburg University of Technology (TUHH)

The design of sandwich structures is challenging due to the large number of constituents and materials used. Existing design approaches do not include the consideration of the occurring initial damage as well as application-oriented boundary conditions in testing and optimization. Therefore, a general approach to the design optimization is presented consisting of the four parts problem definition, physical test, virtual test and design optimization, as well as an initialization phase and subsequent iterations. An exemplary application is performed for the novel design concept of optimizing the geometry of the core filling. From the initial results, the potential of the new design approach becomes clear, which can be used as a basis for the design optimization of any sandwich structures.

Keywords: *Sandwich Design, Sandwich Optimization, Virtual Testing, Test Setups, Inserts*

*Corresponding author:

Johann Schwenke

Technische Universität Hamburg (TUHH)

Institut für Produktentwicklung und Konstruktionstechnik (PKT)

Denickestraße 17

21073 Hamburg

Telefon: +49 40 42878 3625

Mail: johann.schwenke@tuhh.de

<https://doi.org/10.35199/dfx2022.05>

A concept for a novel hybrid augmented reality computer workstation for virtual product development

Jakob Harlan^{1,*}, Benjamin Schleich¹, Sandro Wartzack¹

¹ Engineering Design, Friedrich-Alexander-Universität Erlangen-Nürnberg

Extended reality user interfaces for engineering design often suffer from gaps in the user's workflow. Usually, the user must at least put on hardware, but often also data preparation is needed. This research aims to close these gaps by proposing a setup fusing desktop and immersive user experience into a hybrid augmented reality computer workstation. Here the user can decide for each operation what modality is best suited, using the strengths of both interfaces while avoiding their drawbacks. In this paper, a concept for such a hybrid computer workstation is developed using the morphological matrix method. Different solutions for the main features, holographic stereo display, spatial interaction, and the software architecture, are discussed and a reasoned combination is proposed as a feasible concept.

Keywords: *CAD, Augmented Reality, Product Design, Morphological Matrix, Computer workstation*

*Corresponding author:

Jakob Harlan

Friedrich-Alexander-Universität Erlangen-Nürnberg

Lehrstuhl für Konstruktionstechnik (KTmfk)

Martensstraße 9

91058 Erlangen

Telefon: +49 9131 85 23659

Mail: harlan@mfk.fau.de

<https://doi.org/10.35199/dfx2022.06>

Heterogene Studierendengruppen als Herausforderung in der Konstruktionslehre

Frederike Kossack^{1,*}, Beate Bender¹

¹ Chair for Product Development, Ruhr-Universität Bochum

For the successful development of technical products, well-educated and trained engineers are key. To acquire the required knowledge and competences, very large groups of first-year engineering students currently participate in basic design engineering courses. Most of these students have differing levels of knowledge and experience caused by their various secondary education backgrounds, vocational trainings or completed preengineering courses. Within this paper this heterogeneity and the resulting challenges for the students by attending courses with frontal lecture formats with additional self-study time during the transition from high school to college is analysed through studies at the Ruhr-University Germany for developing improved teaching activities in the future.

Keywords: *design engineering, design education, student survey*

*Corresponding author:

Frederike Kossack

Ruhr-Universität Bochum

Lehrstuhl für Produktentwicklung (LPE)

Universitätsstr. 150

44801 Bochum

Telefon: +49 234 32 25588

Mail: kossack@lpe.rub.de

<https://doi.org/10.35199/dfx2022.07>

Introduction of a standardized Notation of Design Heuristics for Knowledge Formalization

Gerald Kremer^{1,*}, Ina Peters¹, Berkay Bingoel¹, Rainer Stark¹

¹Department of Industrial Information Technology, TU Berlin

A wide range of tools simplify product development, e. g. Knowledge-Based Engineering Systems (KBES). Many KBES draw on knowledge derived from DfX methods. The knowledge of these methods is often available in varying degrees of detail, arising from the explicit knowledge of experts and scientists. When passing on knowledge, product developers often do so in the form of easy-to-understand rules of thumb, so-called design heuristics (DH). However, published DH do not offer sufficient clarity and usability to be integrated in daily engineering practice. This paper describes the development of a standardized notation form to make DH describable as a first step towards automated integration into KBES and towards integrating implicit knowledge of designers in future MBSE models.

Keywords: *Design Heuristics, Knowledge-Based Engineering, implicit knowledge, knowledge formalisation*

*Corresponding author:

Gerald Kremer

Technische Universität Berlin

Institut für Werkzeugmaschinen und
Fabrikbetrieb

Pascalstraße 8-9

10587 Berlin

Telefon: +49 30 314 27550

Mail: kremer@tu-berlin.de

Utilizing a graph data structure to model physical effects and dependencies between different physical variables for the systematic identification of sensory effects in design elements

Benjamin Kraus^{1,*}, Stephan Matzke¹, Peter Welzbacher¹, Eckhard Kirchner¹

¹ Institute for Product Development and Machine Elements - pmd, Technical University of Darmstadt

Gaining accurate data from technical systems has become of interest, particularly in the context of condition monitoring and predictive maintenance. Hereby it is important to gather precise and reliable data. To accomplish this task, various sensors with different physical effects are used. Depending on the sensor's position and measurand, different models are necessary to describe the path from the desired variable of interest to the actual measured one. To support designers, a physical effect catalog was digitalized using a graph data structure, which uses the inherent properties of a graph to represent physical variables, physical effects and their relationships. This graph structure together with its applicability in a sensor selection process will be shown in this paper.

Keywords: *Sensory function, synthesis method, effect catalog, support tool, SuDE*

*Corresponding author:

Benjamin Kraus

Technische Universität Darmstadt

Institut für Produktentwicklung und
Maschinenelemente (pmd)

Otto-Berndt-Str. 2

64287 Darmstadt

Telefon: +49 615 16 21253

Mail: benjamin.kraus@tu-darmstadt.de

<https://doi.org/10.35199/dfx2022.09>

Procedural Concept Design with Computer Graphic Applications for Light-Weight Structures using Blender with Subdivision Surfaces

Martin Denk^{1,*}, Johannes Mayer¹, Harald Völkl¹, Sandro Wartzack¹

¹Engineering Design, Friedrich-Alexander-Universität Erlangen-Nürnberg

In today's concept development, it is important to develop customer requirements in advance via prototypes with little effort. Some of these requirements can be pre-tested through virtual product development, although creating them with computer aided design (CAD) software can be time-consuming. In the context of this work, tools commonly used in animation design are adapted to the early phase of virtual product development. This is primarily to limit the time effort of prototyping in product development. However, the models must be led to non-intersecting 3D manifolds to ensure a transfer into computer aided engineering (CAE) or possible manufacturing. Therefore in this work, so-called procedural designs based on computer graphic applications are described and examined for their suitability for CAE.

Keywords: *Subdivision Surfaces, Concept Design, Light Weight, Procedural, Parametric*

*Corresponding author:

Martin Denk

Friedrich-Alexander-Universität Erlangen-Nürnberg

Lehrstuhl für Konstruktionstechnik (KTmfk)

Paul-Gordan-Straße 5

91052 Erlangen

Telefon: +49 9131 85 23218

Mail: denk@mfk.fau.de

Synthesis of passive lightweight orthoses considering human-machine interaction

Patrick Steck^{1,*}, David Scherb¹, Jörg Miehling¹, Harald Völkl¹, Sandro Wartzack¹

¹Engineering Design, Friedrich-Alexander-Universität Erlangen-Nürnberg

With increasing age, the probability of neurological diseases such as strokes, cancers, meningitis and Parkinson's also increase. A stroke, for instance, often leads to damage to the central nervous system and therefore subsequent problems within the musculoskeletal system occur. Such movement restrictions are currently treated with the help of orthoses. However, commercial passive orthoses have the disadvantage that not all functions are covered, e. g. supporting all phases of the gait cycle. Full functionality can only be ensured with heavier active orthoses. The aim of this contribution is to develop a new hybrid user-centered/lightweight-design approach with which fully functional, passive lightweight orthoses can be designed and developed effectively in the future. Therefore, the methodology according to PAHL/BEITZ is expanded by including user-specific functions and attributes. The developed approach is applied on an ankle-foot-orthosis.

Keywords: *Lightweight design, Orthosis, Design methodology, User-centered design, Modell order reduction*

*Corresponding author:

Patrick Steck

Friedrich-Alexander-Universität Erlangen-Nürnberg

Lehrstuhl für Konstruktionstechnik (KTmfk)

Martensstraße 9

91058 Erlangen

Telefon: +49 9131 85 23218

Mail: steck@mfk.fau.de

<https://doi.org/10.35199/dfx2022.11>

Test-driven Development to Overcome Challenges in the Design of Sensor-integrating Machine Elements

Julian Peters^{1,*}, Christoph Zimmerer¹, Thomas Gwosch¹, Felix Herbst², Claas Hartmann², Romol Chadda², David Riehl³, Ferdinand Keil³, Mario Kupnik², Klaus Hofmann³, Sven Matthiesen¹

¹ IPEK – Institute of Product Engineering, Karlsruhe Institute of Technology

² Measurement and Sensor Technology Group, Technische Universität Darmstadt

³ Integrated Electronic Systems Lab, Technische Universität Darmstadt

Sensor-integrating machine elements (SiME) are essential enablers for digitization in the industry. There are major challenges in the development of SiME as an interdisciplinary mechatronic system, requiring methodical support.

In this work, we address these challenges and aim to provide methods and tools by analyzing the state-of-the-art and ten ongoing projects of sensor integration in machine elements. Clustering shows similarities for example in the identification of design space or weakening of the structure. Based on this, a test-driven development process with a focus on interdisciplinary negotiations and iterations is described to overcome the challenges in developing SiME.

Keywords: *Sensor integration, machine element, method, support, testing*

*Corresponding author:

Julian Peters

Karlsruher Institut für Technologie (KIT)

Institut für Produktentwicklung (IPEK)

Kaiserstr. 10

76131 Karlsruhe

Telefon: +49 721 608 45652

Mail: julian.peters@kit.edu

Recommender Systems for Variant Management in the Automotive Industry

Thorsten Schmidt^{1,*}, Anastasia Marbach¹, Frank Mantwill¹

¹ Institute of Machine Elements and Computer Aided Product Design (MRP), Helmut Schmidt University Hamburg

This paper transfers some state-of-the-art methods of recommender systems for an application in the product development process of variant rich products in the automotive industry. Therefore, an introduction into the characteristics of the rule-based description of variant-rich products is given, followed by a presentation of three selected recommendation approaches, namely Collaborative Filtering, Association Rule Mining and Bayesian Networks. The presented approaches are then evaluated against the background of the variant-rich product configuration. Advantages and disadvantages of the methods in regard of this special use-case are highlighted and possible applications and limitations are discussed. In conclusion, further research needs for future implementation are identified.

Keywords: *recommender systems, variant-rich product description, automotive industry*

*Corresponding author:

Thorsten Schmidt

Helmut-Schmidt-Universität Hamburg

Professur für Maschinenelemente und
Rechnergestützte Produktentwicklung

Holstenhofweg 85

22043 Hamburg

Telefon: +49 40 6541 3794

Mail: thorsten.schmidt@hsu-hh.de

<https://doi.org/10.35199/dfx2022.13>

Optimized planning of the integration of a Reference Plant into existing brownfield environments based on an entity model

Jonathan Leidich^{1,*}, Tizian Dagner¹, Peter Robl¹

¹ Siemens AG

In plant engineering, due to the very individual brownfield environments, there is an enormous mass and heterogeneity of requirements that arise when a plant that was initially developed independently of the customer is to be integrated. This leads to the fact that specifications and requirements for the integration of a plant are often in the form of prose text, not standardized and not automatically processable further. The developed method describes a way to uniformly record the circumstances of the customer's brownfield environment and to automatically derive which requirements or conflicts arise during the integration of a pre-developed plant.

Keywords: *requirements elicitation, plant engineering, object detection, reference plant, customer brownfield*

*Corresponding author:

Jonathan Leidich

Siemens AG

Otto-Hahn-Ring 6

81739 München

Telefon: +49 173 1678494

Mail: jonathan.leidich@siemens.com

Session 3: „Modellbasierte Entwicklung“

Modellierung und Analyse funktionaler Varianz komplexer technischer Systeme

Bastian Menninger^{1,*}, Dominik Wiechel², Sascha Rackow³, Gregor Höpfner¹, Christian Oleff², Joerg Berroth¹, Iris Gräßler², Georg Jacobs¹

¹Institute for Machine Elements and Systems Engineering, RWTH Aachen University

²Heinz Nixdorf Institute, Chair for Product Creation, Paderborn University

³CLAAS Industrietechnik GmbH

Complexity of variances in systems leads to challenges in structuring and in making development decisions. Models can collect system information to make them available and transparent. Currently, no approach to model the variance of systems along relevant engineering artifacts exists. This research aims to develop a consistent variant modeling approach: In a literature review (1), relevant approaches in model-based variant management are identified to derive requirements for variant modelling (2). Based on the requirements, approaches are evaluated in a matrix (3). Since no approach satisfies all requirements, one approach is extended (4). For evaluation purpose (5), applicability of the approach is demonstrated and assessed by experts. The result is a modeling method for variant modeling.

Keywords: *Model-Based Systems Engineering, Variants, function-oriented Complexity*

*Corresponding author:

Bastian Menninger

Rheinisch-Westfälische Technische Hochschule
Aachen

Institut für Maschinenelemente und
Systementwicklung

Eifelschronsteinstraße 18

52062 Aachen

Telefon: +49 241 80 95639

Mail: bastian.menninger@imse.rwth-aachen.de

<https://doi.org/10.35199/dfx2022.15>

Session 3: „Modellbasierte Entwicklung“

Analyse von Degradationsmodellen zur Modellierung der Lebensdauerheterogenität komplexer Systeme

Robin Bauer^{1,*}, David Inkermann¹

¹ Institute of Mechanical Engineering, Technische Universitaet Clausthal

Lifetime heterogeneity results from differing lifetimes of subsystems and components (entities) within a system and is a key criteria to evaluate life cycle options, like upgrading or reuse, for more sustainable products. In early design stages of products for new use cases only limited information for lifetime prognosis are available. This paper proposes a concept to forecast the lifetime of products without experimental data. For purpose a systematic review is conducted to analyze degradation models of Li-ion batteries and electric motors. By analyzing and comparing similarities regarding influencing factors and their impact, fundamentals for degradation modelling are derived. Based on these findings a procedure for lifetime prediction in early design stages for emerging products, like Li-ion batteries and electric motors, are derived.

Keywords: *Lifetime heterogeneity, degradation, modelling, aircraft, battery*

*Corresponding author:

Robin Bauer

Technische Universität Clausthal

Institut für Maschinenwesen

Robert-Koch-Straße 32

38678 Clausthal-Zellerfeld

Telefon: +49 5323 72 3550

Mail: bauer@imw.tu-clausthal.de

Session 3: „Modellbasierte Entwicklung“

A Classification Method for the Systematic Identification of Models and Workflows in MBSE

Gregor Hoepfner^{1,*}, Julia Kowalski², Clemens Faustmann³, Thilo Zerwas¹, Philipp Kranabitl³, Seyedmohammad Vafaei¹, Georg Jacobs¹, Hannes Hick³

¹ Institute for Machine Elements and Systems Engineering, RWTH Aachen University

² Chair of Methods for Model-based Development in Computational Engineering, RWTH Aachen University

³ Institute of Machine Components and Methods of Development, TU Graz

Modern engineering uses models for virtual verification of systems. Such models are usually combined in workflows, where the results of models are linked to verify system requirements. Model-Based Systems Engineering (MBSE) has evolved as an approach to ease the usage of models and workflows. One goal in MBSE is to reuse models and workflows from libraries. However, the step of identifying and classifying both models and workflows for such a library is not yet systematized. We propose a method on how to identify models and workflows for an MBSE model library. Possible purposes of models are identified and afterwards models satisfying that purpose are retrieved. The identified models are systematically combined to workflows. Thereby a systematic approach to create a model library is given.

Keywords: *MBSE, Model Libraries, Model Classification, Workflows*

*Corresponding author:

Gregor Hoepfner

Rheinisch-Westfälische Technische Hochschule
Aachen

Institut für Maschinenelemente und
Systementwicklung

Eilfschornsteinstraße 18

52062 Aachen

Telefon: +49 241 80 95221

Mail: gregor.hoepfner@imse.rwth-aachen.de

<https://doi.org/10.35199/dfx2022.17>

Session 4: „Modellbasierte Entwicklung“

A model-based approach for early robustness evaluation – Combination of Contact and Channel Approach with tolerance graphs in SysML

Dennis Horber^{1,*}, Jiahang Li², Patric Grauberger², Benjamin Schleich¹, Sven Matthiesen², Sandro Wartzack¹

¹ Engineering Design, Friedrich-Alexander-Universität Erlangen-Nürnberg

² Institute of Product Engineering, Karlsruhe Institute of Technology

Considering variations is essential for the development of robust products, but the applicability of existing robust design approaches in early stages is challenging due to the lack of product information and high levels of abstraction. To overcome this, a combined model is presented, which enables a holistic robustness evaluation in a linked approach. This approach uses the contact and channel approach to identify the relations between embodiment and functions as well as the robustness evaluation based on tolerance graphs. The combined model is implemented with the Systems Modeling Language (SysML) and applied to a coining machine use case. An initial assessment of the model combination and a proposal for a methodically supported workflow for the holistic robustness evaluation is given.

Keywords: *Robust Design, Variation Management, Contact and Channel Approach, SysML, Model-based Development*

*Corresponding author:

Dennis Horber

Friedrich-Alexander-Universität Erlangen-Nürnberg

Lehrstuhl für Konstruktionstechnik (KTmfk)

Martensstraße 9

91058 Erlangen

Telefon: +49 911 5302 96619

Mail: horber@mfk.fau.de

Session 4: „Modellbasierte Entwicklung“

Potentiale der Integration von MBSE und LCA zur Handhabung von Unsicherheiten und Varianten in der frühen Entwicklung

David Inkermann^{1,*}

¹ Institute of Mechanical Engineering, Technische Universitaet Clausthal

There is an increasing need to support the evaluation of the environmental impacts of product concepts in early design stages. However, the application of Life Cycle Assessment is challenged by the complexity of modern products and a lack of data consistency. This paper indicates basic potentials of integrating Model-based Systems Engineering and Life Cycle Assessment by systematically reviewing the uncertainties in the first two phases of an LCA as well as challenges in handling of product variants and differing use cases. To ensure more efficient application and data handling a first concept for the methodical integration as well as the integration of data is proposed. Based on the analysis and initial concept fields for further research are

derived.

Keywords: *Model-based Systems Engineering, Life Cycle Assessment, Uncertainties, SysML, EcoDesign*

*Corresponding author:

David Inkermann

Technische Universität Clausthal

Institut für Maschinenwesen

Robert-Koch-Straße 32

38678 Clausthal-Zellerfeld

Telefon: +49 5323 72 2271

Mail: inkermann@imw.tu-clausthal.de

<https://doi.org/10.35199/dfx2022.19>

Session 4: „Modellbasierte Entwicklung“

Digital Twins of existing long-living assets: reverse instantiation of the mid-life twin

Keno Moenck^{1,*}, Fabian Laukotka², Dieter Krause², Thorsten Schüppstuhl¹

¹Institute of Aircraft Production Technology, Hamburg University of Technology

²Institute of Product Development and Mechanical Engineering Design, Hamburg University of Technology

The added value of long-living assets declines during their lifespan, especially if they do not undergo regular planning intensive maintenance and retrofits. Here, the Digital Twin (DT) concept can support by representing the physical asset's most recent state, typically based on data and information from product creation. However, in the depicted domain, the stakeholders of the product's Mid-of-Life often do not have access to the early phases. Therefore, as often presented in current concepts, creating a holistic Digital Twin is not feasible. Instead, in the Mid-Life phase of long-living assets, only a usecase-specific and demand-actuated Digital Twin is attainable. This instantiation requires a solid procedure, which will be elaborated on in this work.

Keywords: *digital twin, long-living assets, retrofit*

*Corresponding author:

Keno Moenck

Technische Universität Hamburg (TUHH)

Institut für Flugzeug-Produktionstechnik (IFPT)

Denickestraße 17

21073 Hamburg

Telefon: +49 40 42878 3341

Mail: keno.moenck@tuhh.de

<https://doi.org/10.35199/dfx2022.20>

Session 5: „Modularisierung & Variantenmanagement“

Feature-Based Reconstruction of Non-Beam-Like Topology Optimization Design Proposals in Boundary-Representation

Johannes Mayer^{1,*}, Harald Völkl¹, Sandro Wartzack¹

¹Engineering Design, Friedrich-Alexander-Universität Erlangen-Nürnberg

Geometry reconstruction from 3D topology optimization results to Computer Aided Design (CAD) is challenging, especially for automation and non-beam-like geometry. While the optimized model has polygonal format, product development with CAD requires analytical surfaces in Boundary Representation (BRep). In this paper, we present two approaches for an automated interpretation of surface-skeletons for CAD-reconstruction. This includes the question, when to convert the skeleton's polygonal to analytical surfaces and how to conceptually incorporate CADfeatures. One approach is based on decomposing the input in analytical, the other in polygonal surfaces. Both approaches work with specific skeleton-features and lead to a CAD-model with BRep-reconstruction. Exemplary results are presented.

Keywords: *Topology Optimization, Computer Aided Design, Geometry Post-Processing, Medial Axis Transform, Skeletonization*

*Corresponding author:

Johannes Mayer

Friedrich-Alexander-Universität Erlangen-Nürnberg

Lehrstuhl für Konstruktionstechnik (KTmfk)

Martensstraße 9

91058 Erlangen

Telefon: +49 9131 85 232 15

Mail: mayer@mfk.fau.de

<https://doi.org/10.35199/dfx2022.21>

Session 5: „Modularisierung & Variantenmanagement“

Analyzing Dependencies between Product Architecture and Module Drivers

Marc Zuefle^{1,*}, Christoph Rennpferdt¹, Juliane Kuhl¹, Lea-Nadine Schwede¹, Dieter Krause¹

¹ Institute of Product Development and Mechanical Engineering Design, Hamburg University of Technology (TUHH)

A company's business model focuses on delivering personalized products or changing its offering to a Product-Service System impacts the underlying product architecture. Depending on the aim, different product architectures need to be designed. Therefore, modularization utilizing module drivers offers the advantage that additional objectives can be addressed. This contribution identifies module drivers focusing on the architecture design of personalization, collaboration, or PSS, which are not yet known. Analyzing existing literature and empirical findings, dependencies between different module drivers and product architectures are identified. As a result of this contribution, an extended view of module drivers in various product architecture applications is given.

Keywords: *Modularization, (Modular) Product Architecture, Product-Service Systems (PSS), Personalization, Modular Systems Design*

*Corresponding author:

Marc Züfle

Technische Universität Hamburg (TUHH)

Institut für Produktentwicklung und Konstruktionstechnik (PKT)

Denickestraße 17

21073 Hamburg

Telefon: +49 40 42878 4304

Mail: marc.zuefle@tuhh.de

Session 5: „Modularisierung & Variantenmanagement“

Development of Business Model Families for Product-Service Systems

Christoph Renppferdt^{1,*}, Marco Bagusat², Dennis Bender², Dieter Krause¹

¹ Institute of Product Development and Mechanical Engineering Design, Hamburg University of Technology (TUHH)

² Berluto Armaturen-Gesellschaft mbH

To access new market segments, a growing number of manufacturing companies are changing their business models and are transforming themselves into providers of so-called Product-Service Systems (PSS). These are a combination of product and service components. Since a complete transformation of the business model often involves uncertainties and risks, companies often offer different types of PSS simultaneously. However, this increases the variety and thus the variety-induced complexity for the companies. Therefore, this paper introduces an approach that allows the development of suitable PSS-based business models that can be offered simultaneously as a business model family and are based on existing products. The approach is applied to the example of a manufacturer of industrial valves.

Keywords: *Product-Service Systems, PSS, Variety, Business Model Family*

*Corresponding author:

Christoph Renppferdt

Technische Universität Hamburg (TUHH)

Institut für Produktentwicklung und Konstruktionstechnik (PKT)

Denickestraße 17

21073 Hamburg

Telefon: +49 40 42878 3151

Mail: christoph.rennppferdt@tuhh.de

<https://doi.org/10.35199/dfx2022.23>

Alle Beiträge sind als open source Veröffentlichung
verfügbar und können unter folgendem Link
heruntergeladen werden:

<https://doi.org/10.35199/dfx2022>

Veröffentlicht durch:

Ehemaligennetzwerk des Lehrstuhls für
Konstruktionstechnik (KTmfk) Erlangen e.V.

Postal address:

Paul-Gordan-Str. 5
91052 Erlangen
Germany

✉ dfx-symposium@enmfk.de

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